The Future of Food Additives



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Foods are made of Chemicals

INGREDIENTS: WATER (75%), SUGARS (12%) (GLUCOSE (48%), FRUCTOSE (40%), SUCROSE (2%), MALTOSE (<1%)), STARCH (5%), FIBRE E460 (3%), AMINO ACIDS (<1%) (GLUTAMIC ACID (19%), ASPARTIC ACID (16%), HISTIDINE (11%), LEUCINE (7%), LYSINE (5%), PHENYLALANINE (4%), ARGININE (4%), VALINE(4%), ALANINE (4%), SERINE (4%), GLYCINE (3%), THREONINE (3%), ISOLEUCINE (3%), PROLINE (3%), TRYPTOPHAN (1%), CYSTINE (1%), TYROSINE (1%), METHIONINE (1%)), FATTY ACIDS (1%) (PALMITIC ACID (30%), OMEGA-6 FATTY ACID: LINOLEIC ACID (14%), OMEGA-3 FATTY ACID: LINOLENIC ACID (8%), OLEIC ACID (7%), PALMITOLEIC ACID (3%), STEARIC ACID (2%), LAURIC ACID (1%), MYRISTIC ACID (1%), CAPRIC ACID (<1%)), ASH (<1%), PHYTOSTEROLS, E515, OXALIC ACID, E300, E306 (TOCOPHEROL), PHYLLOQUINONE, THIAMIN, COLOURS (YELLOW-ORANGE E101 (RIBOFLAVIN), YELLOW-BROWN E160a), FLAVOURS (3-METHYLBUT-1-YL ETHANOATE, 2-METHYLBUTYL ETHANOATE, 2-METHYLPROPAN-1-OL, 3-METHYLBUTYL-1-OL, 2-HYDROXY-3-METHYLETHYL **BUTANOATE, 3-METHYLBUTANAL**



https://jameskennedymonash.wordpress.com/2014/01/11/bananablueberryegg-ingredients-posters-pdfs/

Chemical names can be scary

Food Additives	
Retinol	
Calciferol	
Tocopherol	
Phylloquinone	
Thiamine	
Riboflavin	

Chemical names can be scary

Food Additives	
Retinol	Vitamin A
Calciferol	Vitamin D
Tocopherol	Vitamin E
Phylloquinone	Vitamin K
Thiamine	Vitamin B1
Riboflavin	Vitamin B2



https://ubiquinol.org/blog

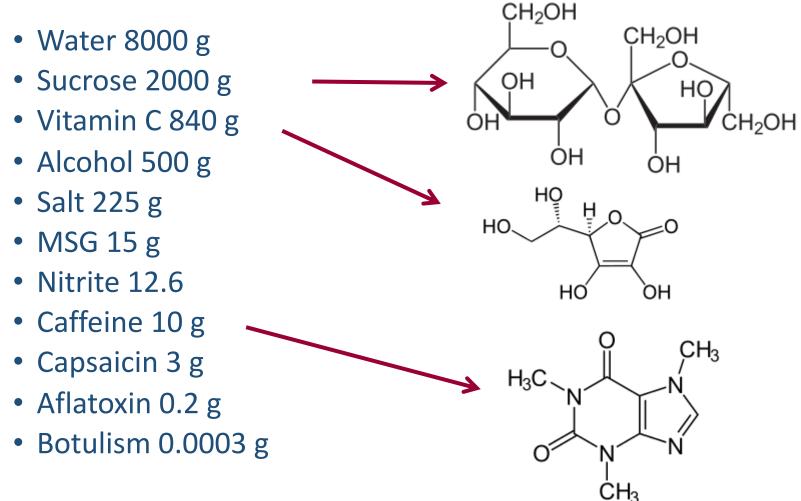


efsa European Food Safety Authority

EFSA is the keystone of EU risk assessment regarding food and feed safety. In close collaboration with national authorities and in open consultation with its stakeholders, EFSA provides independent scientific advice and dear communication on existing and emerging risks.

Hazard vs Risk

All Chemicals can be Hazardous Defined by LD 50 (concentration given all at once)



Not all chemical have high risk because exposure is typically low

- Capsaicin $LD_{50} = 3 g$
 - Habanero pepper flesh has 31 mg capsaicin/g dried pepper
 - 50% risk = 100 g capsaicin = >100 dried peppers
- Ethanol $LD_{50} = 500 \text{ g}$
 - Bottle of vodka has 237 g ethanol



Toxicity of foods is often self-limiting. You would probably stop before eating 100 habaneros or pass out before drinking more than two bottles of vodka

Acute vs Chronic Risk

- Acute is short time risk
- Chronic is long term risk
 - Usually happens when your body can not remove chemicals efficiently
 - Methyl mercury = 80 days
 - Lead = 1-1.5 months
 - Arsenic half-life = 10 hours
 - Also varies at life stage
 - Infants and toddlers most susceptible because of rapidly developing tissue

PUBLIC HEALTH ALERT



Lead Contamination in Applesauce Pouches

Examples of Federally Regulated Food Additives

South Australian Department of Health Food Additive Code Numbers Current August 20

180	Caroumin or Turnesic (colour)
101	Riboflavin or Riboflavin 5'-phosphate podiare
	(colour)
102	Tartrazine (coloar)
180	Alkanet or Alkannin (poloar)
104	Quincline yellow (colour)
110	Sunset yellow FOF (coloar)
120	Carminas or Carminic acid or Cochineal
	(colour)-
122	Azorubine or Carmolaine (cplour)
123	Amaranth (colour)
124	Ponesau 4R (celour)
127	Endhrosine Joslouri)
129	Altura red AC (colour)
132	Indigative (polour)
133	Brilliant blue FCF (colour)
140	Chloraphyll (colour)
141	Chloraphyll-copper complex (coloar)
142	Green 5 (colour)
143	Plast provide PCF (colour)
1806	Caramet L(colour)
150D	Caramet Elocatouro
1900	Caramet III (calour)
1500	Caramal IV (coloar)
151	Grilliant black BN or Brilliant black PN (poloar)
153	Carbon black or vegetable carbon (colour)
195	Brown HT (celour)
1804	Caroleno (colsur)
1600	Amatto estratilis (solitor)
1800	Papetka aleceesins (calcur)
1900	Lycopene (colaur)
180e	b-ape-8' Carotenal (colour)
1808	b-ape-8/ Caroteneic add or welttyl ethyl eater (colour)
161a	
-	Revocanthin (colour)
161b	Lutein (colcar)
161c	Kryptoxanihiti (calour)
161d	Rabisanthia (oslour)
1810	Violosaethin (coloar)
1611	Rhodexanfrén (selleur)
182	Beet red (colour)
163	Anthonyanies or Grage skin extract or
-	Blacksument extrated (colour)
184	Saffice or Crocelin or Crocen (solaur)
170	Calcium sationate (solicur, anti-caking agent)

	ac manners	
171.	Titanium dioxide (calour)	26
172	kron colde (colour)	28
173	Aluminium (coloar)	30
174	Silver (colour)	30
TPB	(detd (colear)	-
181	Tannic and or tamins cooleur, emalsifier,	100
	stabiliter, thickener)	12
200	Sorbic acid (preservative)	1
201	Sodium serbala (preservativo)	X
202	Potassium serbate (preservative)	30
215	Calours surbate (preservative)	30
210	Beautic acid (preservative)	31
211	Sodium besatate (preservative)	31
212	Potessium benzoate (preservative)	- 11
213	Galcium berurpate (preservative)	n
216	Prepalauraben or Propel-p-hydroxy-benzoxie	31
	(preservative)	31
218	Nethylperaben or Methyl-p-hydroxy-benzoxle	30
	(pretendere)	100
220	Sulphur dicaide (preservative)	
224	Sodium sulphite (preservative)	20
222	Sodium bisulphile (preservative)	38
225	Sodium metablaulphite (preservative)	1
224	Polassium metablsulphile (preservative)	1
225	Polassium salphilo (preservative)	33
226	Potassium bisulphite (presentative)	30
204	Nisie (presentative)	30
235	Natamycie or Pintericin (preservative)	33
242	Dimethyl dicarbonate (preservative)	- 30
249	Potessium nitrite (preservative, colour feative)	
250	Sodium nitrite (preservative, colour finative)	12
251	Sodium nitrate (presenative, coloar fixative)	33
2507	Potassium nitrate preservative, colour faultives	10
240	Acetic axid, glasial (acidity regulator)	-30
301	Potessium acetate or Potessium discetate	20
	(acidity regulator)	-
262	Sodium acetates (acidity regulator)	- 20
263	Calcium acetate (acidity regulator)	-
264	Animonium acetate (acidity regulator)	33
270	Lactic acid (acidity regulator)	- 10
280	Propionic acid (preservative)	-
281	Sodium propionale (preservative)	- 34
282	Galdum propionale (preservative)	34
283	Polassium propionale (preservative)	-
290	Carton Boxde (propelant)	34
-		-

GUI	rrent August 2006	10	
194	Matic acid (acidity regulator)	343	Magnesium phosphatas (acidity regulator, and-
597	Furnatic acid (acidity regulator)	-	caking openity
808	Ascorbic acid (antioxidant)	349	Animonium instate (acitity regulator)
101	Sedium ascorbate (anticoidant)	390	Sodiure malates (asidity regulator, hursextant)
208	Calcium ascorbate (anticoldant)	351	Potessium malates (acidity regulator)
100	Patassium ascorbolo (anticiodorit)	362	Calcium malates (acidity regulator)
101	Ascorbyl painetane (antioxidant)	363	Metastaria acid (acidity regulator)
106	Tocophenols concentrate, mixed (antioxident)	384	Calciere terinete (acidity regulator)
908	a-Tacopheral (antioxidant)	385	Adiple acid Geoldky regalator(
006	8-Tocophenol (anticeldant)	387	Polossiere adipate (soldby regulator)
908	y-Tocopheral (antioxidiant)	389	Aremonium adipates (addity regulatar)
910	Propyl gallaria (untipyldant)	363	Succisic acid (acidity regulator)
111	Octol gallete (antionidant)	345	Sodiant fumerate (acidity regulator)
112	Dodecyt gaflate (antiaxidant)	386	Potassiant fumaratie (acidity regulator)
115	Erythorbic acid (antioxidant)	367	Calcium fumanete (acidity regulator).
116	Sodum erythorbate (antioxidant)	388	Ammonium femarate (acidity regulator)
115	set-Butythydroquinone (antioxidant)	380	Ammonium oitrate er trianmenium oitrate
125	Betylated hydroxyanisole (antioxidant)	-	(acidity regulator)
1:20	Batyleted hydroxatoluene (anticoldurit)	381	Petric ammonium citratia (addity regulator, anti- caking agent)
22	Lesthin (anticolduri, emulation)	385	Calcian disodum ethylenediaminetetraspetate
129	Badium lastate (acidity regulator, humenlant, buiking agent)		or satisfum disodium EDTA (presentative, petitextdant)
125	Potassium lactate (acidity regulator, trumectant,	480	Alginie acid (thickenios stabilisor)
_	SURing agenti	401	Sodium alginate (thickener, stabiliser, getting
127	Calcium lastate (acidity regulator)		agan()
X28	Ammonium lactate (acidity regulator)	482	Polassiam alginate (thickener, stabiliser)
x29	Magnesium lactate (addity regulator)	483	Annonium alginate (trickenet, stabiliser)
859	Citric acid (acidity regulator, delice/dant)	40.0	Calcians alginate (thickener, stabiliser, gelling)
181	Sodum offoles (ooldty regulator, emaisities, stabiliser)		opant)
192		495	Propylene plycol alginate (thickanes, ensulaifier)
106	Potasolum citotes (acidity regulator, stabiliser) Calisium citotes (acidity regulator, stabiliser)	406	Agar (hokever, goling agent, stabiliser)
Did.	Tartaris and desidly regulator astronitorio	437	Canageman (hidener, geling agent, stabiliser)
0.5	Sedue tatoes (acidly requare)	4010	Processed excheuma seawood Ellickoner.
116	Peranaium tartrate or Potessure acid tartrate		calling agent, stabilizer)
-	(oxidity regulator, stabiliser)	489	Anabinogalacture or Lerch gum (thickener, gelling agent, stabilizer)
87	Parassum sociare testiste (acidity regulator, stubilizer)	410	Locust been gum or Carob been gum (Thickener, Mobiliser)
158	Phospheric acid (acidity regulator)	412	Guargurs (thickener, stabiliser)
138	Sodium phosphates taodity regulator, arrudolflar, stabilizar's	413	Tragecenth guth (thickener, stabiliser)
142	Polassium phosphalas Lacidity regulator.	414	Acacia or gum Arabic (hickaner, stabilizer)
· ·	ers./sifer, stabliser)	415	Xanthan gum Ethickener, stabiliser)
141	Calcium phosphalas (acidity regulator,	4.95	Karaya gum (thickener, stebiliser)
	www.isifer, stabiliser, and-caking agent)	411	Tara Dun
H2	Ammonium phosphates (acidity regulator)	418	Gelan gue Ethickener, stabiliser, geling ogen0
		100	The second s

Government of South Australia

FDA has approved over 10,000 food additives

This is not 10,000 different chemical because every form of a chemical has to be approved (e.g. calcium, potassium and sodium salts of vitamin C).

Some of these additives are not intentionally added to food (e.g. pesticides)

How food additives are approved

- Food Additive Petition
 - Proposed use
 - Expected exposure level
 - Safety data
 - Literature search
 - Animal experiments: Genetic, Carcinogenicity, Reproduction, Development
 - Environmental impact
- FDA reviews and approves or rejects
 - Usually for synthetic compounds not found in nature
 - Extremely expensive to obtain safety data, typically >\$1 M

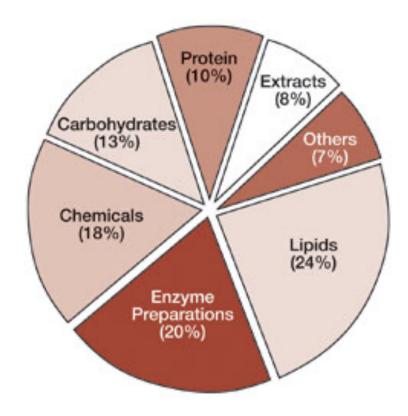
How food additives are approved

- Generally Recognized as Safe (GRAS) Food Additives
 - Many ingredients used before 1958 were given GRAS status due to their long history of use (reevaluated in the 1960s).
 - In 1997, FDA determined that GRAS status could be determined by outside experts
 - Sponsor notifies FDA of their intended use of the food ingredient.
 - Sponsor still needs toxicological data and intended levels of use.
 - FDA reviews petition



GRAS Ingredients

- Most GRAS ingredients come from natural foods with a consumption history or a known food component (e.g. protein or fat) from an new food source (e.g. stevia from candyleaf)
- GRAS ingredients are continuously monitor and their GRAS status can be revoked



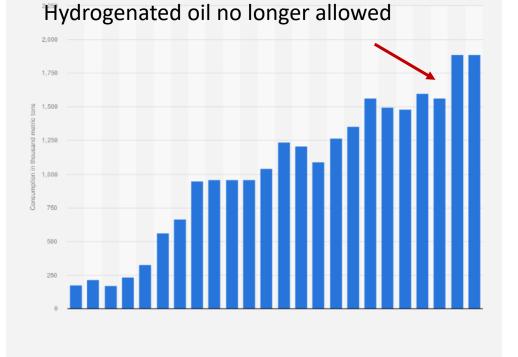
Partially Hydrogenated Vegetable Oil (PHO)

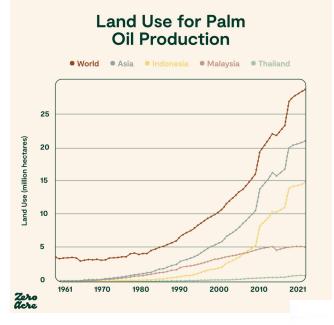
- In 2015, the GRAS status of partially hydrogenated vegetable oil was revoked by FDA
 - Reason was that *trans* fatty acids produced by partial hydrogenation were associated with increase risk of heart disease
 - The science on the risk of *trans* fatty acids in heart disease is not settled
 - However, economic alternatives to partially hydrogenated vegetable oils were available
 - Tropical oils
 - Interesterified fats for baked good
 - High oleic oils for frying
 - Companies had to remove all PHO by 2020



Wikipedia

Unintended Consequent: Palm Oil in U.S. after PHO ban







California Bans Food Additives (2023)

- Brominated vegetable oil makes the density of oil and water the same minimizing separation (orange soda)
- Potassium bromate- Flour bleaching agent
- Propylparaben antimicrobial agent baked and canned goods
- Red Dye 3 candies, beverages and frostings
 - FDA still considers safe
 - California decision based on animal studies
 - California bans usually extend nation wide.



https://www.jonesday.com

California Bans Food Additives

• Replacements

- Brominated vegetable oil glycerol ester of wood rosin
- Potassium bromate- ascorbic and citric acid
- Propylparaben Sodium benzoate and potassium sorbate
- Red Dye 3 carmine insect extract



Alternatives to Synthetic Food Additives

- Major area of current research
- Natural Colors
 - Blue Butterfly pea flower, Spirulina
 - Red Beet, carmine
 - Orange Carrots, annatto
 - Yellow Turmeric
- Natural Antioxidants
 - Tocopherols (vitamin E)
 - Rosemary extracts
- More expensive and less effective
- Can shorten shelf-life and result in food waste







Packaging – not listed on label

- Vacuum packing now common in retails meats
 - Long time resistance due to color differences
- Modified atmosphere packaging in salad and meat
 - Gases used in headspace to decrease microbial growth
- Active packaging
 - Antimicrobial deli meats
 - Oxygen scavengers beer caps
 - Ethylene scavengers decreases ripening during transportation of fruit

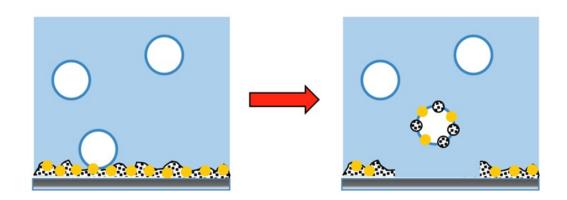






Processing – not listed on label

- High pressure processing
 - Kills bacterial
 - Guacamole, deli salads
- Cold plasma technology
 - Activates oxygen to kill microorganisms
 - Sprout seeds (Clean Crop Technology, Holyoke, MA)
- Microbubble technology
 - Decrease use of sanitizers and water



https://ag.purdue.edu/department/asec

Gene Editing

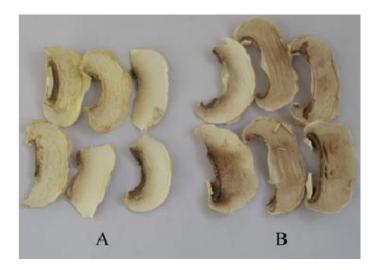
- CRISPR Clustered Regularly Interspaced Short Palindromic Repeats
 - CRISPR changes genetics within organisms to increase or decrease metabolic pathways
 - GMO introduces new genes into an organisms to create new molecules
- Plant varieties have variations in color, flavor, nutrition and shelf-life
 - Traditional breeding attempts to find naturally occurring plants that have desired metabolic pathways to creates desirable traits
 - This can take years
 - Often accelerated by irradiating seeds to cause genetic mutations
 - CRISPR is faster and more accurate because it can modify one specific pathway at a time
 - No other pathways are change minimizing the chance of harmful products being formed

CRISPR Foods

FDA approved



- Superfood mustard greens decreased bitterness but maintain nutrients
- Sicilian Rouge tomato increased concentration of micronutrient
- Reduced PPO mushrooms decreased browning
- Short haired cattle decrease heat related deaths (annual loss of \$400 M)





Future CRISPR

- Change/increase plant colors make natural colors cheaper
- Improve flavor stop off flavor development in lentils
- Increase vitamins High vitamin D tomatoes
- Control ripening Prevent over ripening in tomatoes
- Improve safety remove cyanide from Cassava, remove allergenicity
- Improve nutrition change caloric content of starch

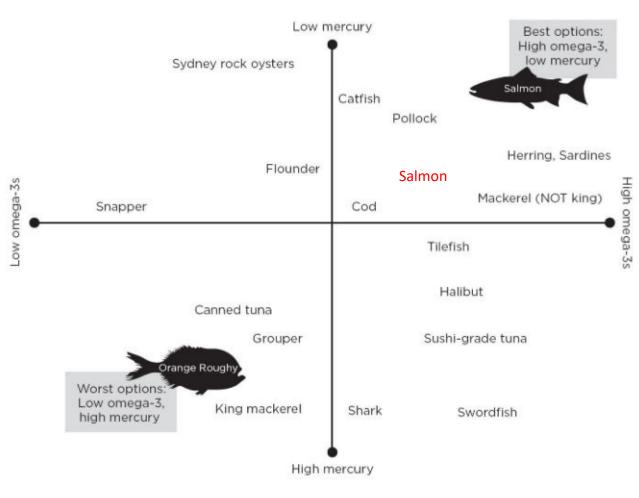




https://www.althedahealth.com/blog/2023/07/18/the-resistant-starch-report

Risk vs Benefit

- Some foods/diets have both a risk and benefit
 - Seafood
 - Low calorie and excellent source of vitamins, mineral and omega-3 fatty acids
 - Some species are also high in methyl mercury
 - Omega-3 are good for heart health and brain development
 - Mercury causes kidney and central nervous system damage (especially in infants)
 - Risk is high in pregnant women and infants
 - Benefit is high in individual that has heart attacks
 - Selection of the correct fish species can overcome risk



https://www.shortform.com/blog/expecting-better-fish-chart/

Seafood eaten in the U.S. is low in mercury,² considered "safe options" by the FDA/EPA, which incorporates a **1,000% uncertainty facto**



Top consumed seafood species in the US	Weekly upper limit before risk ³
1. Shrimp	1,784 oz (111.5 lbs)
2. Salmon	853 oz (53 lbs)
3. Canned Tuna - Skipjack (Light)	164 oz (10 lbs)
4. Canned Tuna - Albacore (White)	56 oz (3.5 lbs)
5. Tilapia	1,509 oz (94 lbs)
6. Farmed Catfish, Pangasius, Swai, Basa	1,154 oz (72 lbs)
7. Alaska Pollock	530 oz (33 lbs)
8. Cod	223 oz (14 lbs)
9. Crab	311 oz (19 lbs)
10. Clams	853 oz (53 lbs)

https://www.seafoodnutrition.org

Risk vs Benefit in Diets

• Gluten Free

- Benefit
 - Improves intestinal health
 - Increases nutrient absorption
- Risk
 - Diet low in
 - Fiber
 - Iron and calcium
 - Vitamin B's, D and E
 - Mostly due to lack of enriched and whole grain flours
- Must carefully plan diet and/or take supplements
- Benefit is high for individual with Celiac disease
- Risks is higher for healthy individual on gluten free diets



https://www.goglutenfreely.com/celiac-disease-foundation-expo-products/

EDTA

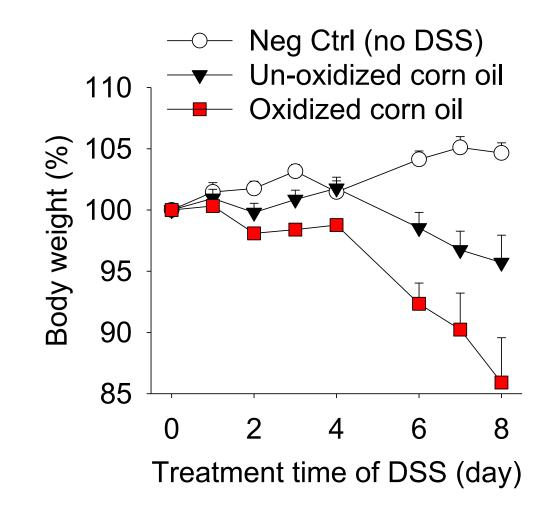
 EDTA is an extremely effective antioxidant in food emulsions (mayo and salad dressings)

• Benefit

- Increases shelf-life by decreasing rancidity
- Protects flavor
- Risk of removal
 - Increase presence of toxic lipid oxidation products in food



Toxicity of Lipid Oxidation products in mice



Conclusions

- There is a need to continuously monitor the safety of food additives
- Many synthetic food additives can be replaced with natural alternatives but this is often more expensive and less effective
- Other technologies can be used to replace food additives
 - Packaging
 - Processing
 - Gene Editing
- Decision should be base on hazard vs risk vs benefit